

Portable Exchange Deionization (U.S)

Premium Grade Mixed Bed Deionization Tanks

Portable Exchange Service Deionization (SDI) is the most efficient and economical way to obtain consistent, high-purity water from a potable water supply. Our premium mixed bed deionizers provide higher quality water with a more neutral pH and better removal of silica and CO₂ than separate bed systems. Our portable mixed bed units produce the quality of water required for any application, up to 18.2 megohm-cm resistivity at 25°C.

These portable exchange tanks provide greater flexibility than permanent systems by delivering treated water where you need it. This custom approach provides consistent water quality when resources and budgets are limited. These units are excellent for low flow rates, limited water quantities, or just temporary requirements. Your involvement is minimal because our local service technicians handle the removal and replacement keeping you with a constant supply of treated water with no on-site chemicals.

Mar Cor Purification is committed to quality control. From materials, to methods, to documentation, all of our processes are designed to produce consistent and compliant products each and every time assuring our customers the highest quality water and performance from each filled carbon tank and each regenerated deionizer. For critical medical applications, our Carbon and SDI systems are prepared in FDA registered facilities in accordance with QSR/GMP (Quality System Regulations/Good Manufacturing Practices) requirements.

Tank Specifications

	Regular Tank	Jumbo Tank
Construction	Fiberglass	Steel
Head	PVC	N/A
Internals	PVC	PE Lined, PVC
Fittings	See Chart	
Media	Mixed Bed Resins	



Operating Parameters

- Maximum Pressure.....90 psi
- Maximum Temperature..... 100°F
- Turbidity 5 NTU
- Color 5 units
- Organics 3 ppm
- Manganese and Iron 0.3 ppm
- Free Chlorine 0.2 ppm

Typical Applications

- General Industry
- Hemodialysis and Life Sciences
- Laboratory
- Microelectronics
- Rinsing
- Pharmaceutical/Biotech

Product Specifications

Portable Exchange Deionization (SDI) Specifications

Model Number	Max. Flow Rate	Resin Volume	Inlet / Outlet	Dimensions	Weight (Wet)
6 x 18	2.0 (7.6)	0.25	SIDE 3/4" MGHT	7 x 20	25 (11.3)
8 x 18	2.0 (7.6)	0.50	SIDE 3/4" MGHT	9 x 20	32 (14.5)
6 x 35	2.5 (9.5)	0.50	SIDE 3/4" MGHT	7 x 37	73 (33.1)
8 x 44	4.0 (15.1)	1.25	SIDE 3/4" MGHT	9 x 46	135 (61.3)
12 x 36	7.0 (26.5)	2.20	TOP 3/4" MGHT	13 x 38	198 (89.9)
14 x 47	10.0 (37.9)	3.60	TOP 1" QD	15 x 52	305 (138.5)
36 x 72	30- 105*(113.5-397.4)	34.0	SIDE 2" SS CAM LOCK	37 x 87**	3510 (1592.6)

Note: All weights and dimensions are approximate. Higher flow rates can be obtained with parallel configurations. *Higher flow rates are dependent upon feed water conditions and/or pretreatment of the supply water.

**Depth of Jumbo Tank is 42".

Accessories Available

- Service carbon & activated carbon cartridges
- Resistivity light or monitor w/ audio unit
- Remote indicator
- Ultraviolet lights
- Recirculation pumps
- Filter cartridges and housings

Media Options

- Separate bed cation / anion
- Single use

Installation Considerations

- System operates on tap pressure, within a pressure range of 25-60 psi and a maximum pressure of 90 psi.
- The system must be installed on a firm, level surface.
- A floor drain is recommended.
- Accessories may require electrical connections.

Service Policy

Mar Cor Purification offers ion exchange resin services. This service is processed at Mar Cor Purification owned and operated facilities in Philadelphia, Atlanta, Boston, San Antonio, and Chicago. All regeneration facilities process only resins that are used in potable water treatment applications. We do not handle or process resins used in industrial applications involving reclamation of heavy metals or exposure to hazardous organic chemicals. All tanks are considered rental and will remain the property of Mar Cor Purification unless structured otherwise. Tank replacement frequency is every 6 months or sooner. In dialysis applications, tank replacement frequency is every 3 months. We offer 24/7 service from any of our US service centers.



Mar Cor Purification
4450 Township Line Road
Skipack, PA 19474-1429
Tel: (484) 991-0220
Toll Free: (800) 346-0365
Fax: (484) 991-0230

Mar Cor Purification
14550 28th Avenue North
Plymouth, MN 55447
Tel: (484) 991-0220
Toll Free: (800) 633-3080
Fax: (763) 210-3868

Mar Cor Purification
1119 Paulsun Street
San Antonio, TX 78219
Tel: (210) 227-3601
Toll Free: (800) 268-5035
Fax: (210) 227-0735

Mar Cor Purification
160 Stedman Street
Lowell, MA 01851
Tel: (978) 453-9600
Toll Free: (800) 633-3080
Fax: (978) 453-1223

Mar Cor Purification
6351 Orangethorpe Ave.
Buena Park, CA 90620
Tel: (714) 736-9990
Toll Free: (800) 633-3080
Fax: (714) 736-9402